

extruding effectively eliminating the interlayer between the fracture faces, while X analysis results show that the ensile stress, and consequently the stress-strain behaviors of the Ti₃AlC₂ particulate itself, are any cracking in the inter Cu(Al) alloy layer. Obviously, the ease in the volume contraction of Ti₃AlC₂ is the content of Ti₃AlC₂ in the ceramic matrix. The stress-strain behaviors of the ceramic matrix fabricated by the method has completely changed and this results in the in-situ hot-extruding method of Ti₃AlC₂ is dissolved in the matrix consisting of Ti₃C₂ phase.

Ti₃C₂/(Cu-Al) cermet. After the fracture faces, while X analysis results show that the ensile stress, and consequently the stress-strain behaviors of the Ti₃AlC₂ particulate itself, are any cracking in the inter Cu(Al) alloy layer. Obviously, the ease in the volume contraction of Ti₃AlC₂ is the content of Ti₃AlC₂ in the ceramic matrix. The stress-strain behaviors of the ceramic matrix fabricated by the method has completely changed and this results in the in-situ hot-extruding method of Ti₃AlC₂ is dissolved in the matrix consisting of Ti₃C₂ phase.

Al) alloy layer, as well as the cermet has flexural strength and conductivity. eliminate pores containing layer between Ti₃C₂ layer and Ti₃AlC₂ layer.

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Nanostructured Titanium Biomaterials: Understanding and Applications

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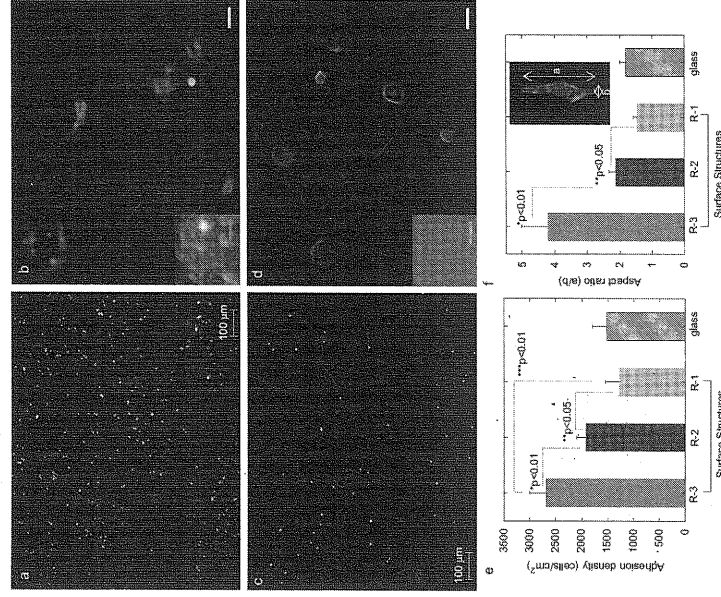
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Keywords: Bone, nano-surface roughness, titanium, sub-micron pore

Abstract. Nanostructured implant materials are considered as promising future biomaterials. Specifically, titanium based nanomaterial is the mostly used implant materials in orthopedic, dental and vascular surgeries. Due to the advantage of nanoscale features, treatment with nano porous and nano built up surface features have shown enhanced biocompatibilities, such as adhesion, proliferation and differentiation for bone and vascular cells. In addition, nanotoxicity issue with immune cells (macrophages) is currently paramount interest for determining subsequent tissue cellular response on implanted biomaterials. In this review, we demonstrated altered cellular interaction of bone, vascular cells on nanostructured titanium based alloys/materials through systematic controlling of nanoscale surface features, such as porosity and nanobumps. All this knowledge will be beneficial for both understanding and designing nanostructured biomaterials for increasing biocompatibility, thus, all these endeavors will lead increment of functionality of biomaterials and will eventually prolong the life time of implanted biomaterials.

Introduction

Traditionally, titanium-based materials have been considered as durable and biocompatible implant materials for both vascular and orthopedic applications [1-3]. The problem with current drug-eluting titanium stents lies in the fact that immunosuppressant drugs placed in a polymer coating on titanium stents also inhibits the proliferation of vascular endothelial cells (cells that naturally cover the interior of a healthy blood vessel) [4-5]. Although such inhibition caused by drug elution on vascular cells does not happen on bare titanium stents, sometimes bare titanium stents cause poor bonding with the endothelium or cause extensive inflammatory responses which further limit endothelialization [6]. For this reason, maximizing initial endothelial cellular adhesion and reducing inflammatory immune responses with titanium stent surfaces by altering intrinsic surface properties (such as topography, roughness and energy) are, thus, extremely important factors in the design of future vascular stents [5-7]. A similar situation has been reported for titanium used in orthopedic applications. It has been reported that almost 25% of all hip implant surgeries performed today require revisions to retrieve a failed titanium implant [8]. This is because the average functional lifetime of today's orthopedic titanium implants ranges only from 10 to 25 years; clearly additional orthopedic surgery (after 10-25 years) is a large burden for any patient [9]. One of the major causes of titanium implant failure involves incomplete osseointegration (or bonding of the implant to surrounding bone) and, thus, it is currently believed that early sufficient formation of new bone on a titanium orthopedic implant surface will quickly fix the implant into juxtaposed bone ensuring a longer functional lifetime [10-12]. In this respect, bio-inspired nano-materials (with surface structures less than 100nm) can be essential to resolving current problems associated with titanium-based vascular and orthopedic implant materials [7,13-14]. This is because desirable cellular responses on nano-structured titanium can lead to a stronger initial biointegration with surrounded tissue to increase both the lifetime and bonding between appropriate tissues and implant surfaces. Fig. 1 show that bone and vascular cell adhesion densities more increased on nano and submicron titanium compared to flat titanium (Fig. 1). This show clear evidence that nanoscale surface topography induced more protein adsorption (such as fibronectin and vitronectin), which eventually determined the subsequent initial cellular response.



Titanium alloys also have been considered as an important material for hard tissue implant. This due to their mechanical properties have shown both greater biocompatibility and enhanced osseointegration. Different elastic properties between the metal and bone, plays a very important role during fracture healing for many types of fixations. Thus, it must be considered that the mechanical properties of the material that are the one of the most important factors. Ideally, the fixator should be matched with the natural rigidity of intact bone at the interface. Titanium-nickel alloys have exceptional mechanical properties including superelastic properties and shape memory effect. However, The low popularity of Ni-Ti is caused by high content of Ni, which is known to be carcinogenic and toxic [16]. Although this weakness, nitinol has been attractive due to its mechanical properties which is fit for bone fixators (bone clamps, plates, wires and pins), dental laparoscopic devices. The biological properties of Nitinol can be improved by surface treatments [17-20]. For surface treatments, such as oxidation, nitriding, different types of coating (carbon, hydroxyapatite and polymers), chemical etching, polishing and electrochemical methods [18,21-26] have been proposed. Bioactivity can be altered by several different methods that change the topography, chemistry, wetting ability and surface energy. In this study, we studied the material and surface characterization of submicron porous Ni-Ti alloy and associated bone cell adhesion. Osteoblast (bone forming cell) adhesion experiments showed greater bone cell adhesion on porous surfaces compared to small porosity and flat NiTi surfaces in identical chemistry. It is observed that osteoblast adhesion density is proportional to nano-submicron scale surface roughness and surface porosity (Fig. 2). More consideration is required how surface porosity and nano-roughness induced more osteoblast adhesion. Future research will be focused on the proliferation and differentiation on various densities of porosity on NiTi surfaces.

Fig. 1 RAEC adhesion on bulk substrates. (a) Fluorescence RAEC density on sub-micron structured surfaces. (b) Magnified fluorescence RAEC image of sub-micron surfaces showed high aspect ratios. Inset image shows surface structures (bar is 100 nm). (c) Fluorescence RAEC density on flat surfaces. (d) Magnified fluorescence images of RAEC on flat surfaces showing small cell aspect ratios (more rounded cellular shapes than on sub-micron surfaces. Bar is 100 nm). (e) Adhesion density showed that sub-micron structure led to the best adhesion density (seed density was 3500 cells/cm²). (f) Aspect ratios showed oriented morphology for flat, nanometer sub-micron structures (increased right left). Note that cell aspect ratios were calculated by the length of a single cell divided by its width (inset image of (f) Image adopted from Ref. [15])

Summary

Other studies deal with nano-materials, and conventional orthopedic mechanisms of enhanced evidence that altered and collagen) were demonstrated consequences toward behavior is strongly submicron sized surface cells.

Acknowledgements

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Laser I

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Abstract. Titanium an because of their excell biocompatibility. Espe replace Ti-6Al-4V allo easy to fabricate the co castability and machin above problems. The I Using this technique, a and also encourage o structures, resulted in ti

Introduction

Laser forming techniqu powder material is emb scanning, another powd layers construct arbitr automobile, aerospace i [2, 3]. Authors have rep make artificial bone [4] titanium alloy, Ti-6Al biotoxic elements.

In this study, the la to fabricate the hor Ti-6Al-7Nb powder n divided into some doze scanned on the same pe precise honeycomb pa test of the formed hor performed to evaluate mouse osteoblasts wer samples, which means i