

Contents

Preface XV

List of Contributors XVII

I	Materials	1
A	Donors	1
1	Regioregular Polythiophene Solar Cells: Material Properties and Performance	3
	<i>Paul C. Ewbank, Darin Laird, and Richard D. McCullough</i>	
1.1	Introduction	3
1.1.1	Overview of Nomenclature and Synthesis	3
1.1.2	Advantages of the HT Architecture	5
1.2	Assembly and Morphology	6
1.2.1	Conformation	7
1.2.2	Aggregation	7
1.2.3	Solid Deposition	8
1.2.4	Solid-State Crystalline Order	9
1.2.5	Solid-State Phase Behavior and Thermal Analysis	10
1.2.6	Anisotropy	12
1.3	Characterization of Impurities	14
1.3.1	Fractionation and Effects of M_w	14
1.3.2	Inorganic Impurities	15
1.4	Optical and Electronic Properties of PAT	16
1.4.1	Optical Properties: Intermolecular Excitons	16
1.4.2	HT-PT Electron Transport: Conductivity and Mobility	17
1.5	Benefits of HT-Regioregular Polythiophenes in Solar Cells	17
1.6	Bulk Heterojunctions: Focus on HT-PAT/PCBM Blends	18
1.6.1	Homogeneous PCBM Assembly	18
1.6.2	HT-PAT/PCBM Blends: Component Ratio	19
1.6.3	HT-PAT/PCBM Blends: Annealing	20

1.6.3.1	PCBM Phase Separation and Assembly	20
1.6.3.2	Polymer Phase Separation and Assembly	21
1.6.3.3	Evolution of Open-Circuit Voltage	21
1.6.3.4	Evolution of Short-Circuit Current	23
1.6.3.5	Evolution of Fill Factor, Power Conversion Efficiency (η)	23
1.6.4	HT-PAT/PCBM Blend: Layer Thickness	24
1.6.5	Summary	24
1.7	HT-PT in Other Blends	25
1.7.1	C ₆₀ and Non-PCBM Fulleroids	25
1.7.2	Carbon Nanotubes and Other Organics	25
1.7.3	Hybrid Organic/Inorganic Nanocomposites	26
1.8	Surface Analysis of HTPT Films	26
1.8.1	AFM and STM	26
1.8.2	XPS/ESCA and Auger Spectroscopy	27
1.8.3	Rutherford Backscattering Spectrometry	28
1.8.4	X-Ray	29
1.8.5	Other Techniques (SIMS, UPS)	29
1.9	Summary and Future Directions	30
	Appendix 1.A. Survey of Photovoltaic Cells Incorporating Regioregular Polythiophenes (2001–2006)	30
	References	41

2 Fluorene-Containing Polymers for Solar Cell Applications 57

David Jones

2.1	Introduction	57
2.1.1	Bulk Heterojunctions	59
2.2	Fluorene-Containing Materials	61
2.2.1	Polyfluorene-Containing Photovoltaics	61
2.2.2	Polyfluorene Copolymers	63
2.2.2.1	Electron Transport Materials	63
2.2.2.2	Hole Transport Materials	64
2.2.3	Devices	65
2.2.3.1	Bulk Heterojunctions	65
2.2.3.2	Dye-Sensitized Solar Cells	66
2.3	Bulk Heterojunction Device Performance	68
2.3.1	Morphology	68
2.3.1.1	Techniques for Probing Thin-Film Morphology	69
2.3.1.2	Relating Film Morphology to Device Performance	71
2.3.1.3	Inkjet Printing	75
2.3.1.4	Microemulsions of Blends	76
2.4	Low-Bandgap Materials	76
2.4.1	New Low-Bandgap Materials	76
2.4.2	Alternative Structures	82
2.4.2.1	Carbazoles	82
2.4.2.2	Fluorenones	84

2.5	Future Directions	84
2.5.1	Controlled Morphology	84
2.6	Conclusions	86
	References	86
3	Carbazole-Based Conjugated Polymers as Donor Material for Photovoltaic Devices	93
	<i>Wojciech Pisula, Ashok K. Mishra, Jiaoli Li, Martin Baumgarten, and Klaus Müllen</i>	
3.1	Introduction	93
3.2	Synthesis of Carbazole-Based Polymers	96
3.3	Supramolecular Order of Carbazole-Based Polymers	111
3.4	Photovoltaic Devices	116
3.4.1	Polycarbazole	116
3.4.2	Ladder-Type Polymers Based on 2,7-Carbazole	121
3.5	Conclusions	125
	References	126
4	New Construction of Low-Bandgap Conducting Polymers	129
	<i>Zhengguo Zhu, David Waller, and Christoph J. Brabec</i>	
4.1	Introduction	129
4.2	Low-Bandgap Polymers Containing 4,7-Di-2-Thienyl-2,1,3-Benzothiadiazole Moieties	130
4.3	Low-Bandgap Polymers Containing 4,8-Di-2-Thienyl-Benzo[1,2- <i>c</i> :4,5- <i>c'</i>]bis[1,2,5]thiadiazole Segments	136
4.4	Low-Bandgap Polymers Containing 4,9-Di-2-Thienyl[1,2,5]thiadiazolo[3,4- <i>g</i>]quinoxalines	137
4.5	Low-Bandgap Polymers Containing Thieno[3,4- <i>b</i>]pyrazines	138
4.6	Arylene Vinylene Based Low-Bandgap Polymers	140
4.7	Low-Bandgap Polymers Containing 4 <i>H</i> -Cyclopenta[2,1- <i>b</i> ;3,4- <i>b'</i>]dithiophene or Its Analogues	142
4.8	Low-Bandgap Polymers Based on Other Types of Building Blocks	146
	References	148
B	Acceptors	153
5	Fullerene-Based Acceptor Materials	155
	<i>David F. Kronholm and Jan C. Hummelen</i>	
5.1	Introduction and Overview	155
5.2	Fullerenes as n-Type Semiconductors	158
5.2.1	Electron Accepting and Transport	158
5.2.2	Other Electronic Properties	159
5.3	[60]PCBM	162
5.4	Variations in Fullerene Derivative and Effect on OPV Device	165

5.4.1	Morphology Considerations – Solubility and Miscibility of the Fullerene Derivative	165
5.4.2	Solubility and Supersaturation in the Donor/Acceptor Blend	166
5.4.3	Miscibility	168
5.4.4	Morphology Fixation and Insoluble Fullerene Layers	169
5.4.5	Optical Absorption of the Fullerene Derivative	169
5.4.6	More Strongly Absorbing Fullerene Derivatives: [70]PCBM and [84]PCBM	170
5.4.7	LUMO Variation	170
5.4.8	Deuterated PCBM	172
5.5	Practical Considerations and Potential in Commercial Devices	172
5.5.1	Powder Morphology and Dissolution	172
5.5.2	Stability of the Fullerene Derivative and the Device Film	173
5.5.3	Impurities	174
5.5.4	Commercial-Scale Application	174
	References	175
6	Hybrid Polymer/Nanocrystal Photovoltaic Devices	179
	<i>Neil C. Greenham</i>	
6.1	Introduction	179
6.2	Classes of Polymer/Nanocrystal Device	181
6.2.1	Devices Based on CdSe Nanoparticles	181
6.2.1.1	Synthesis of CdSe Nanoparticles	181
6.2.1.2	Devices Using CdSe Nanoparticles	186
6.2.2	Devices Based on Metal Oxide Nanoparticles	189
6.2.2.1	Synthesis of ZnO Nanoparticles	190
6.2.2.2	Devices Based on ZnO Nanoparticles	190
6.2.3	Devices Based on Low-Bandgap Nanoparticles	192
6.2.4	Polymer Brush Devices	195
6.2.5	All-Nanoparticle Devices	195
6.3	Physical Processes in Polymer/Nanoparticle Devices	196
6.3.1	Absorption and Exciton Transport	197
6.3.2	Charge Transfer	198
6.3.3	Charge Separation and Recombination	202
6.3.4	Charge Transport	204
6.3.5	Electrical Characteristics and Morphology	206
6.4	Conclusions	207
	References	208
C	Transport Layers	211
7	PEDOT-Type Materials in Organic Solar Cells	213
	<i>Andreas Elschner and Stephan Kirchmeyer</i>	
7.1	Introduction	213
7.2	Chemical Structure and Impact on Electronic Properties	214

7.2.1	Chemical Structure of PEDOT-Type Materials	214
7.2.2	Polymerization	215
7.2.3	Morphology: $\pi-\pi$ Stacking and Crystallization	216
7.2.4	Redox States of PEDOT	217
7.3	PEDOT-Type Materials in Organic Solar Cells	218
7.3.1	Preparation of PEDOT Layers	218
7.4	High-Conductive PEDOT:PSS as TCO-Substitution in OSCs	220
7.4.1	Conductivity of PEDOT:PSS	221
7.4.2	Morphology Impact on Conductivity	222
7.4.3	Optical Properties of PEDOT:PSS	226
7.4.4	Long-Term Stability	228
7.5	PEDOT-Type Materials as Hole-extracting Layers in OSCs	229
7.5.1	PEDOT:PSS as Buffer Layer in Solar Cells	229
7.5.2	Electronic Effects at the PEDOT:PSS–Semiconductor Interface	231
7.6	Conclusions	233
	References	234
8	The Dispersion Approach for Buffer Layers and for the Active Light Absorption Layer	243
	<i>Bjoern Zeysing and Bernhard Weßling</i>	
8.1	Introduction	243
8.2	Photovoltaic Devices	243
8.3	Conductive Polymers	245
8.3.1	Polyaniline	247
8.4	Polymers in Photovoltaic Devices	250
8.4.1	ITO Replacement	251
8.4.2	Polymer Photovoltaic Devices	252
8.5	The Dispersion Approach as a Productive Tool for Photoactive Layer Deposition	255
8.6	Discussion of the Influence of Polymer Morphology on Device Performance	257
8.7	Summary	257
	References	258
II	Device Physics	261
A	Overview of the State-of-the-Art	261
9	Titanium Oxide Films as Multifunctional Components in Bulk Heterojunction “Plastic” Solar Cells	263
	<i>Kwanghee Lee, Jin Young Kim, and Alan J. Heeger</i>	
9.1	Introduction	263
9.2	Sol–Gel Processed Titanium Oxide as an Optical Spacer in Polymer Solar Cells	263
9.3	Air-Stable Bulk Heterojunction Polymer Solar Cells	269
9.4	Efficient Polymer Solar Cells in the Tandem Architecture	272

9.5	Conclusions	277
	References	279
B	Bulk Heterojunction Solar Cells	281
10	Performance Improvement of Polymer: Fullerene Solar Cells Due to Balanced Charge Transport	283
	<i>L. Jan Anton Koster, Valentin D. Mihailescu, Martijn Lenes, and Paul W.M. Blom</i>	
10.1	Introduction	283
10.2	MDMO-PPV:PCBM-Based Solar Cells	287
10.3	Annealed P3HT:PCBM-Based Solar Cells	291
10.4	Slowly Dried P3HT:PCBM Solar Cells	294
10.5	Conclusions	295
	References	296
11	Morphology of Bulk Heterojunction Solar Cells	299
	<i>Joachim Loos, Svetlana van Bavel, and Xiaoniu Yang</i>	
11.1	Introduction	299
11.2	The Bulk Heterojunction of a Polymer Solar Cell	299
11.3	Our Characterization Toolbox	302
11.3.1	Microscopy	302
11.3.2	Characterization of Nanoscale Electrical Properties	303
11.4	Morphology Determining Factors	307
11.4.1	Molecular Architecture	307
11.4.2	Solvents and Preparation Methods	309
11.4.3	Annealing	311
11.4.3.1	Probing the Morphology Stability	311
11.4.3.2	Morphology Control via Annealing	315
11.4.4	Confinements	315
11.5	The P3HT/PCBM System: Nanoscale Morphology of an Efficient Bulk Heterojunction	319
11.6	Summary	322
	References	324
C	Hybrid Solar Cells	327
12	TiO₂ Template/Polymer Solar Cells	329
	<i>Vignesh Gowrishankar, Brian E. Hardin, and Michael D. McGehee</i>	
12.1	Introduction	329
12.2	Basic Operation	330
12.3	General Device Structure and Material Choices	331
12.3.1	General Device Structure	331

12.3.2	Transparent Conducting Oxide (Cathode)	331
12.3.3	Titania	332
12.3.4	Semiconducting Polymer	332
12.3.5	Anode	332
12.4	Device Structures	332
12.4.1	TiO ₂ /Polymer Bilayers	334
12.4.2	TiO ₂ Nanoparticles/Polymer	335
12.4.3	Mesoporous Titania/Polymer	337
12.4.4	Ideal Nanostructures	339
12.5	Pore Filling	341
12.5.1	Spin Casting	341
12.5.2	Melt Infiltration and Dip Coating	342
12.5.3	<i>In Situ</i> Polymerization	343
12.6	Effects of Pore Filling on Polymer Mobility and Exciton Harvesting	344
12.6.1	Ordered Versus Disordered Polymers	344
12.6.2	Measurement Techniques	344
12.6.3	Pore Size Effects for Semicrystalline Polymers	345
12.6.4	Significance of Polymer Mobility in OCPVs	346
12.6.5	Pore Filling and Exciton Harvesting	347
12.7	Organic Composite Photovoltaic Modeling	347
12.8	Future Outlook	348
12.8.1	Low-Bandgap Polymers	349
12.8.2	Polymer Engineering	349
12.8.3	Increasing Exciton Diffusion Lengths via Energy Transfer	350
12.8.4	Interface Modification	351
12.8.5	Conclusion	352
	References	352
13	Metal Oxide–Polymer Bulk Heterojunction Solar Cells	357
	<i>Waldo J.E. Beek, Martijn M. Wienk, and René A.J. Janssen</i>	
13.1	Introduction	357
13.2	Planar Metal Oxide–Polymer Bilayer Cells	363
13.2.1	Metal Oxide–Poly(p-Phenylene Vinylene)	363
13.2.2	Metal Oxide–Polythiophene	365
13.3	Filling Nanoporous and Nanostructured Metal Oxides with Conjugated Polymers	368
13.3.1	Polymers in Nanoporous TiO ₂	368
13.3.2	Filling Structured Inorganic Semiconductors with Polymers	371
13.3.2.1	Structured Porous TiO ₂	371
13.3.2.2	Oriented Nanorods	372
13.4	Nanoparticle–Polymer Hybrid Solar Cells	375
13.4.1	TiO ₂ Nanoparticles	376
13.4.2	ZnO Nanoparticles	377
13.4.2.1	Photophysics of Nanocrystalline ZnO–Polymer Blends	378
13.4.2.2	Photovoltaic Properties of <i>nc</i> -ZnO–Polymer Blends	380

13.4.2.3	Morphology of <i>nc</i> -ZnO:Polymer Blends	383
13.5	Metal Oxide Networks and Conjugated Polymers	385
13.5.1	<i>In situ</i> Blends Based on TiO _x	386
13.5.2	<i>In situ</i> Blends Based on ZnO	388
13.6	Conclusions and Outlook	392
	References	393
III	Technology	399
A	Electrodes	399
14	High-Performance Electrodes for Organic Photovoltaics	401
	<i>Cecilia Guillén and José Herrero</i>	
14.1	Introduction	401
14.2	Metal Electrodes	403
14.2.1	Metal Properties	403
14.2.2	Metal/Organic Semiconductor Interactions	406
14.3	Metal Oxide Electrodes	409
14.3.1	Metal Oxide Properties	409
14.3.2	Metal Oxide/Organic Semiconductor Interactions	411
14.4	Conducting Polymer Electrodes	413
14.4.1	Conducting Polymer Properties	413
14.4.2	Conducting Polymer/Organic Semiconductor Interactions	416
14.5	Multilayer Electrodes	417
14.6	Conclusions	419
	References	419
15	Reel-to-Reel Processing of Highly Conductive Metal Oxides	425
	<i>Matthias Fahland</i>	
15.1	Introduction	425
15.2	Materials	427
15.3	Deposition Technology	429
15.4	Equipment	431
15.4.1	Vacuum System	432
15.4.2	Winding System	433
15.4.3	Inline Measurement System	434
15.5	Alternative Approaches	435
	References	437
16	Novel Electrode Structures for Organic Photovoltaic Devices	441
	<i>Michael Niggemann and Andreas Gombert</i>	
16.1	Introduction	441
16.2	Buried Nanoelectrodes	442
16.2.1	Experimental	443
16.3	Organic Photovoltaic Devices on Functional Microprism Substrates	447
16.3.1	Optical Simulations	448

16.3.2	Dimensioning of the Microstructure	452
16.3.3	Experimental	454
16.4	Anode Wrap-Through Organic Solar Cell	457
16.4.1	Organic Solar Cell with Inverted Layer Sequence	458
16.4.2	Calculation of Optimal Device Geometry for the Wrap-Through Device	459
16.4.3	Performance of Wrap-Through Devices	461
16.5	Summary	463
	References	465

B Packaging 469**17 Flexible Substrates Requirements for Organic Photovoltaics** 471*William A. MacDonald*

17.1	Introduction	471
17.2	Polyester Substrates	471
17.3	Properties of Base Substrates	473
17.3.1	Optical Properties	473
17.3.2	Thermal Properties	474
17.3.3	Solvent Resistance	475
17.3.4	Surface Quality	478
17.3.5	Mechanical Properties	479
17.3.6	UV Stability	481
17.3.7	Barrier	482
17.3.8	Summary of the Key Properties of Base Substrates	485
17.4	Concluding Remarks	487
	References	487

18 Barrier Films for Photovoltaics Applications 491*Lorenza Moro and Robert Jan Visser*

18.1	Introduction	491
18.2	Requirements for OPV Environmental Barriers	492
18.3	Degradation Mechanisms of OPV Cells	494
18.4	Current Approaches to Oxygen and Moisture Barriers	496
18.5	Barix Multilayer Technology	498
18.6	Conclusions	506
	References	507

C Production 511**19 Roll-to-Roll Processing of Thin-Film Organic Semiconductors** 513*Arved C. Hübner and Heiko Kempa*

19.1	Introduction	513
19.2	Coating	514

19.3	Patterning	516
19.4	Roll-to-Roll Processes	522
19.5	OPVC Fabrication	526
19.6	Conclusions	527
	References	528
20	Socio-Economic Impact of Low-Cost PV Technologies	531
	<i>Gilles Dennler and Christoph J. Brabec</i>	
20.1	Introduction	531
20.1.1	The Energy Supply	531
20.1.2	The Oil Shortage	534
20.1.3	The Global Warming	537
20.1.4	Renewable Energies	539
20.2	Photovoltaic Energy	541
20.2.1	World Market	541
20.2.2	Technologies	543
20.2.3	Political Incentives	544
20.2.4	Potential of PV	546
20.3	Organic Photovoltaics and its Potential as a Low-Cost PV Technology	549
20.3.1	The Costs of PV	549
20.3.1.1	Conclusion	554
20.3.2	The Costs of OPV: BOM and BOS	554
20.3.2.1	BOM of OPV	555
20.3.3	Cost Model for OPV: Representative for any Low-Cost and Low-Performance Technology	557
20.3.4	Summary	563
	References	564
	Index	567