

## Glutaraldehyde in Protein Immobilization

### *A Versatile Reagent*

**Lorena Betancor, Fernando López-Gallego, Noelia Alonso-Morales, Gisella Dellamora, Cesar Mateo, Roberto Fernandez-Lafuente, and Jose M. Guisan**

#### **Summary**

The use of glutaraldehyde and supports containing primary amino groups is one of the most frequently used techniques for enzyme immobilization. However, glutaraldehyde is a very versatile reagent. Using low-ionic strength, the cationic nature of the surface permits the rapid ionic immobilization of the proteins. There are two different possibilities: (1) activate the support and immobilize the enzyme in a glutaraldehyde-activated support (in this case the immobilization is promoted by ionic exchange) or (2) adsorb the proteins on the aminated supports and treat the immobilized preparation with glutaraldehyde to cross-link both the enzyme and the support. Both alternatives have advantages and drawbacks that will be discussed on this chapter.

**Key Words:** Support–enzyme crosslinking; ionic adsorption; multipoint covalent attachment; enzyme stabilization; multipoint covalent attachment.

#### **1. Introduction**

Covalent immobilization of enzymes by means of glutaraldehyde chemistry is one of the most frequently used technologies for enzyme immobilization. There are several ways of using glutaraldehyde for this purpose, such as the immobilization of enzymes on supports previously activated with glutaraldehyde (see **Fig. 1**) (1–8) or the treatment with glutaraldehyde of proteins adsorbed on supports having primary amino groups (see **Fig. 2**) (9–10).

From: *Methods in Biotechnology: Immobilization of Enzymes and Cells*, Second Edition  
Edited by: J. M. Guisan © Humana Press Inc., Totowa, NJ

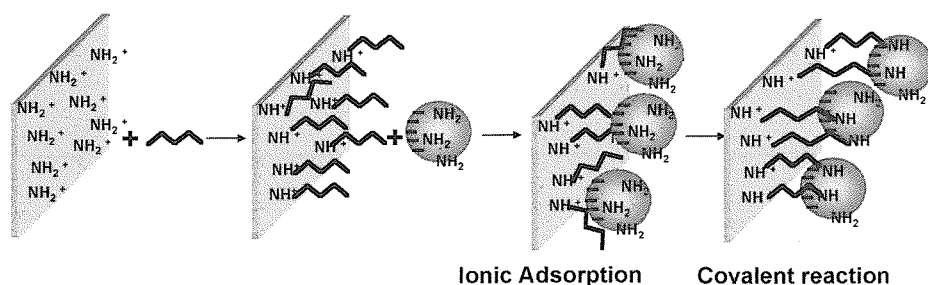


Fig. 1. Protein immobilization on aminated supports pre-activated with glutaraldehyde.

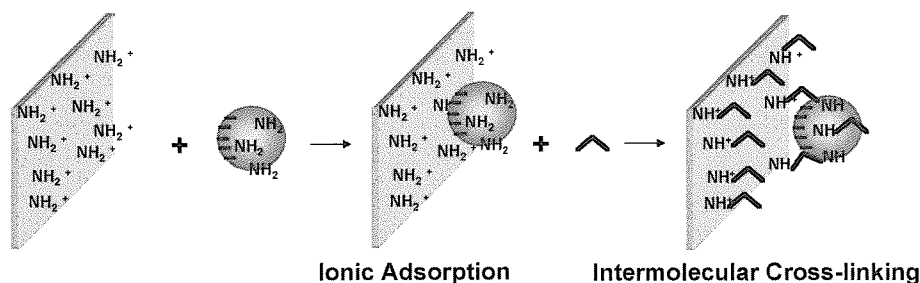


Fig. 2. Cross-linking with glutaraldehyde of proteins ionically adsorbed onto aminated cationic supports.

### 1.1. Protein Immobilization on Aminated Supports Preactivated With Glutaraldehyde

The immobilization of proteins on glutaraldehyde preactivated supports is quite simple and efficient, and in some instances even permits the improvement of enzyme stability by multipoint or multisubunit immobilization (7,8).

These supports are made by derivatization with glutaraldehyde of a matrix that originally must contain primary amino groups. This means that below each glutaraldehyde molecule, there are one or two amino groups (e.g., in the case of epoxy or aldehyde supports activated with ethylenediamine) (11) that can confer some ionic exchanger features to the support. Such supports can be considered heterofunctional matrixes in a manner similar to the recently described heterofunctional epoxy supports (12–15). And they take advantage of the possibility that an ionic exchange of the proteins occurs on the support before the covalent reaction is permitted (see Fig. 1) (16).

### 1.2. Cross-Linking With Glutaraldehyde of Proteins Ionically Adsorbed Onto Aminated Cationic Supports

Another strategy for immobilizing proteins using the glutaraldehyde chemistry is to treat proteins previously adsorbed on cationic supports containing primary amino groups with glutaraldehyde. The enzyme is first ionically adsorbed onto the ionic exchanger support and then treated with glutaraldehyde under mild condi-

## Glutaraldehyde in Protein

tions. All the primary amino groups with one molecule of glutaraldehyde occur. It has been shown that the amino group may promote the reaction under these conditions (17). It has also been shown that using the glutaraldehyde group promotes the reaction (18).

## 2. Materials

1. Aminated supports: M. Aminopropyl-CPG (Milwaukee, WI, Aldrich St. Luis, MO), S.
2. Immobilization buffer: 2.
3. 25% (v/v) Glutaraldehyde

## 3. Methods

### 3.1. Activation of Aminated

1. Prepare a 15% glutaraldehyde solution at pH 7.0 (see Note 1).
2. Suspend 10 mL of an aminated support prepared in step 1 (see Note 1).
3. Gently stir the suspension for 24 h, wash the suspension thoroughly with distilled water.

### 3.2. Immobilization of Enzymes

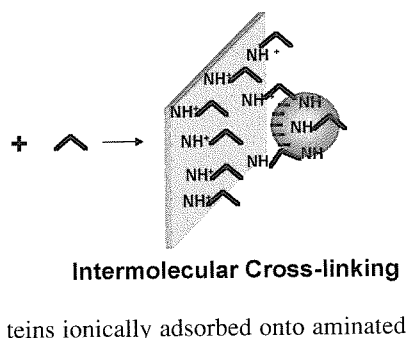
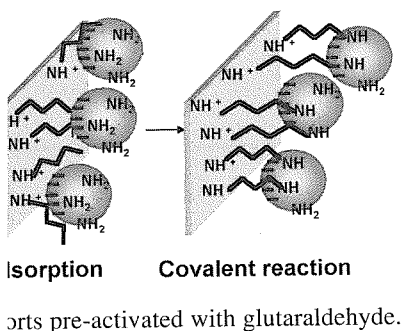
1. Suspend 10 g of the glutaraldehyde-activated support in the immobilization buffer (see Note 1).
2. Gently stir at 25°C.
3. Withdraw aliquots from the suspension to determine activity. The frequency of sampling depends on the enzyme.
4. Vacuum filter the derivatized support.

### 3.3. Adsorption of Enzymes

1. Suspend 10 g of an aminated support in the immobilization buffer (see Note 1).
2. Gently stir at 25°C.
3. Withdraw aliquots from the suspension to determine activity until total adsorption is reached.
4. Wash the adsorbed enzyme with distilled water.

### 3.4. Cross-Linking of Adsorbed

1. Prepare a 0.5% (v/v) glutaraldehyde solution at pH 7.0.
2. Suspend 1 wet g of the adsorbed support in the glutaraldehyde solution.
3. Gently stir for 1 h at 25°C.



### Supports Preactivated With

Glutaraldehyde preactivated supports is quite common and permits the improvement of enzyme immobilization (7,8). The use of glutaraldehyde of a matrix that contains amino groups (e.g., in the case of epoxy-amine) (11) that can confer some stability. Such supports can be considered similar to the recently described supports that take advantage of the possibilities of the support before the covalent

### Proteins Ionically Adsorbed

Using the glutaraldehyde chemistry of ionic supports containing primary amino groups is first ionically adsorbed onto the support with glutaraldehyde under mild condi-

tions. All the primary amino groups of the enzyme and support should be activated with one molecule of glutaraldehyde; the support-enzyme cross-linking may then occur. It has been shown that these glutaraldehyde groups (just one molecule per amino group) may promote intense cross-linking under a broad range of reaction conditions (17). It has also been shown that a similar result might be obtained using the glutaraldehyde groups of the activated enzyme and those from the support (18).

## 2. Materials

1. Aminated supports: MANAE agarose (Hispanagar S.A., Burgos, Spain), Aminopropyl-CPG (Millipore Billerica, MA), Aminoethyl agarose (Sigma-Aldrich St. Luis, MO), Sepabeads® EC-EA (Resindion SRL, Milan, Italy).
2. Immobilization buffer: 25 mM sodium potassium, pH 7.0.
3. 25% (v/v) Glutaraldehyde solution (Fluka, Switzerland).

## 3. Methods

### 3.1. Activation of Aminated Supports Activated With Glutaraldehyde

1. Prepare a 15% glutaraldehyde solution in 200 mM phosphate buffer and adjust the pH to 7.0 (see Note 1).
2. Suspend 10 mL of an aminated support in 20 mL of the glutaraldehyde solution prepared in step 1 (see Note 1).
3. Gently stir the suspension for 15 h at 25°C (see Note 2). Filter and thoroughly wash the suspension with 5 vol 25 mM sodium phosphate buffer. Rinse thoroughly with distilled water. Store the gel at 4°C and use within 24 h.

### 3.2. Immobilization of Enzymes on Glutaraldehyde-Activated Supports

1. Suspend 10 g of the glutaraldehyde support in 20 mL of enzymatic solution in immobilization buffer (see Note 5).
2. Gently stir at 25°C.
3. Withdraw aliquots from suspensions and supernatant and assay their catalytic activity. The frequency of sampling must be established for each immobilization.
4. Vacuum filter the derivative and wash thoroughly with distilled water.

### 3.3. Adsorption of Enzymes Onto Aminated Supports

1. Suspend 10 g of an aminated support in 20 mL of enzymatic solution prepared in immobilization buffer (see Note 3).
2. Gently stir at 25°C.
3. Withdraw aliquots from suspension and supernatant and assay their catalytic activity until total adsorption of the enzyme.
4. Wash the adsorbed enzyme thoroughly with distilled water and filter to dryness.

### 3.4. Cross-Linking of Adsorbed Derivatives With Glutaraldehyde

1. Prepare a 0.5% (v/v) glutaraldehyde solution (in 25 mM sodium phosphate buffer, pH 7.0).
2. Suspend 1 wet g of the adsorbed enzyme (see Subheading 3.3., step 3) in 4 mL of the glutaraldehyde solution.
3. Gently stir for 1 h at 25°C.

4. Filter and wash the modified immobilized enzyme thoroughly with 25 mM sodium phosphate buffer, pH 7.0, to remove the excess of glutaraldehyde. Filter to eliminate inter-particle water.
5. Keep for 20 h at 25°C and then store at 4°C (see Note 4).

### 3.5. Desorption of Noncovalently Immobilized Proteins on the Support

1. To check if the cross-linking has been successful, resuspend 0.5 g of derivative in 2.5 mL of 1 M sodium phosphate buffer, pH 7.0. Gently stir for 30 min at 20°C.
2. Assay the activity from the suspension and supernatant after the desorption process (see Note 6).

### 3.6. Immobilization–Stabilization of Glucose Oxidase Onto MANAE Agarose Preactivated With Glutaraldehyde

1. Prepare an enzymatic solution containing 13 U/mL 25 mM sodium phosphate buffer, pH 7.0.
2. Assay the catalytic activity of the enzymatic solution previously described. Add 10 g of MANAE agarose activated with glutaraldehyde to 20 mL of the glucose oxidase (GOX) solution and assay the enzyme activity of both the suspension and supernatant after 30 min at 25°C. If any activity remains in the supernatant stir the suspension for an additional 30 min under the same conditions. Repeat for the enzyme assays (see Fig. 3).
3. Filter and thoroughly wash the derivative with distilled water.
4. Evaluate the covalent immobilization as described previously (see Subheading 3.5.).
5. This preparation is more thermostable than the soluble enzyme (see Fig. 4).

### 3.7. Immobilization–Stabilization of D-Amino Acid Oxidase by Adsorption on Sepabeads™ EA-EC Plus Further Glutaraldehyde Treatment

1. Prepare a solution of D-amino acid oxidase (DAAO) in 25 mM sodium phosphate, pH 7.0.
2. Assay the catalytic activity of this solution. Add 10 g of EC-EA to 20 mL of the previous DAAO solution. Measure the enzyme activity of both the suspension and supernatant after 30 min at 25°C.
3. Filter the derivative.
4. Add 1 g of derivative to 4 mL of 0.5% glutaraldehyde solution, pH 7.0. Gently stir for 1 h at 25°C.
5. Filter and wash suspension with the excess 25 mM sodium phosphate, pH 7.0. Incubate for 18 h at 25°C.
6. This derivative is more thermostable than the soluble enzyme (see Fig. 5).

### 3.8. Immobilization–Stabilization of Glutaryl Acylase by Adsorption on Sepabeads EA-EC Plus Further Glutaraldehyde Treatment

1. Prepare an enzymatic solution by mixing 5 mL of a commercial glutaryl acylase (GA) (Roche) with 20 mL of 25 mM potassium phosphate buffer, pH 7.0.
2. Assay the catalytic activity of the enzymatic solution previously described. Add 10 g of MANAE agarose to 20 mL of the GA solution and assay the enzyme activity of both the suspension and supernatant for 30 min at 25°C.

## Glutaraldehyde in Protein

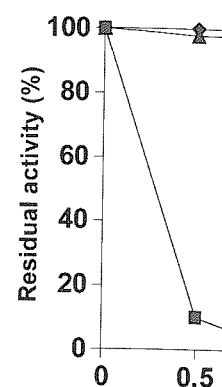


Fig. 3. Immobilization course of Glucose Oxidase (GOX) onto MANAE agarose. Rhombus, control GOX solution; square, immobilized GOX. Details are described in Subheading 3.6.

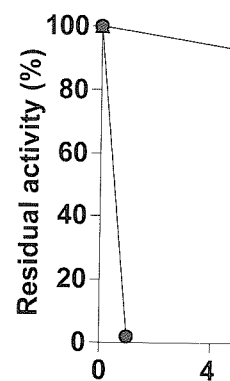


Fig. 4. Thermal stability of DAAO immobilized on MANAE agarose. Square, immobilized DAAO; circle, soluble DAAO. Conditions were 56°C, pH 7.0, and 0.4 M sodium phosphate buffer.

3. Filter the derivative. Add 1 g of derivative to 4 mL of 0.5% glutaraldehyde solution, pH 7.0. Leave for 1 h at 25°C.
4. Filter and wash the suspension with the excess 25 mM sodium phosphate, pH 7.0. Incubate for 18 h at 25°C.
5. Evaluate the covalent immobilization as described previously (see Subheading 3.5.).
6. This enzyme preparation is more thermostable than the soluble enzyme (see Fig. 5).

zyme thoroughly with 25 mM so-  
lution of excess of glutaraldehyde. Filter to

(see Note 4).

### Immobilized Proteins on the Support

1. Resuspend 0.5 g of derivative in 1 mL of 0.5% glutaraldehyde solution, pH 7.0. Gently stir for 30 min at 20°C. Filter supernatant after the desorption pro-

### Immobilization of Oxidase Onto MANAE

1. Prepare 0.4 U/mL 25 mM sodium phosphate

2. Prepare a solution previously described. Add glutaraldehyde to 20 mL of the glucose solution. The activity of both the suspension and the supernatant remains in the supernatant under the same conditions. Repeat

3. Wash with distilled water.

4. Assay previously (see Subheading 3.5.).  
5. The soluble enzyme (see Fig. 4).

### Immobilization of Acid Oxidase by Adsorption and Glutaraldehyde Treatment

1. Prepare (DAAO) in 25 mM sodium phos-

2. Add 10 g of EC-EA to 20 mL of the solution. The activity of both the suspension and the supernatant remains in the supernatant under the same conditions. Repeat

3. Wash with glutaraldehyde solution, pH 7.0. Gently

4. Wash with 25 mM sodium phosphate, pH 7.0.

5. Assay soluble enzyme (see Fig. 5).

### Immobilization of Acylase by Adsorption and Glutaraldehyde Treatment

1. Prepare a solution of a commercial glutaryl acylase in 25 mM sodium phosphate buffer, pH 7.0.

2. Prepare a solution previously described. Add glutaraldehyde to 20 mL of the solution and assay the enzyme activity for 30 min at 25°C.

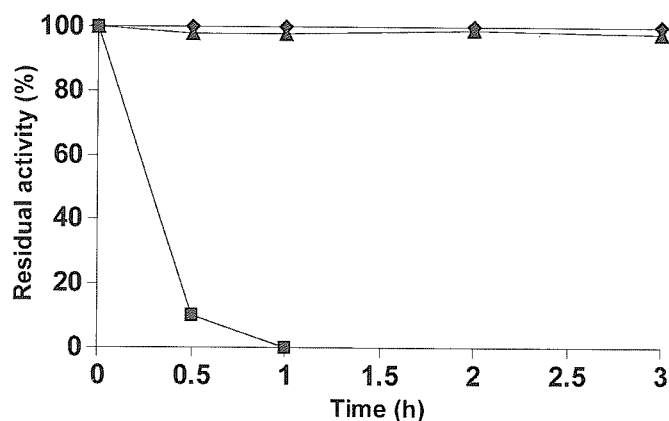


Fig. 3. Immobilization course of GOX on MANAE agarose activated with glutaraldehyde. Rhombus, control GOX solution; squares, supernatant; triangles, suspension. More details are described in Subheading 3.6.

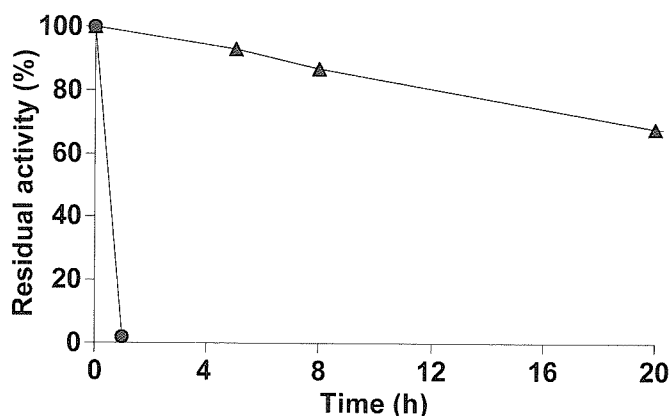


Fig. 4. Thermal stability of different GOX preparations. Triangle, immobilized on MANAE agarose activated with glutaraldehyde. Circle, soluble enzyme. Inactivation conditions were 56°C, pH 7.0, and 0.4 U/mL.

3. Filter the derivative. Add 1 g of derivative to 4 mL of 0.5% glutaraldehyde solution, pH 7.0. Leave for 1 h at 25°C.
4. Filter and wash the suspension with the excess 25 mM sodium phosphate, pH 7.0. Incubate for 18 h at 25°C.
5. Evaluate the covalent immobilization as described in Subheading 3.5.
6. This enzyme preparation is more thermostable than the soluble enzyme (see Fig. 6).

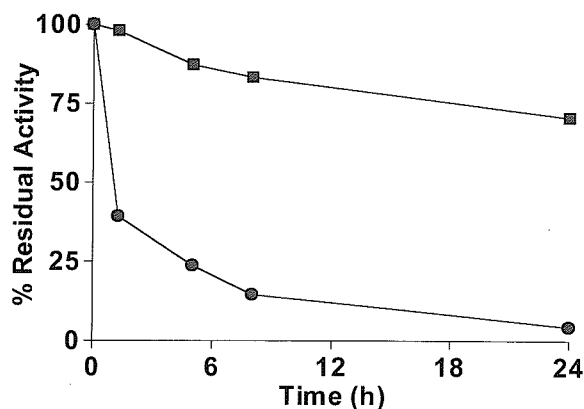


Fig. 5. Effect of cross-linking with glutaraldehyde on the thermal stability of DAAO. Circles, derivatives adsorbed onto Sepabeads EC-EA; squares, derivatives adsorbed onto Sepabeads EC-EA and then cross-linked with 0.5% glutaraldehyde solution. The inactivation course was carried out by incubating 0.8 U/mL DAAO in 10 mM potassium phosphate buffer, pH 7.0, at 50°C.

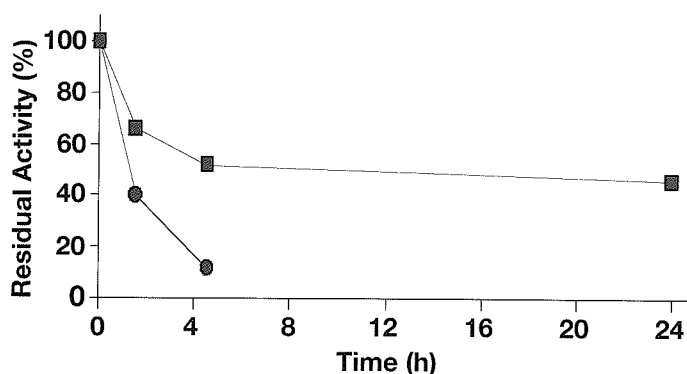


Fig. 6. Effect of cross-linking with glutaraldehyde on the thermal stability of the GA. Circles, derivatives adsorbed onto MANAE-agarose; squares, derivatives adsorbed onto MANAE agarose and then cross-linked with 0.5% glutaraldehyde solution. The inactivation course was carried out by incubating 10 U/mL of GA in 10 mM potassium phosphate buffer, pH 7.0, at 47°C.

#### 4. Notes

1. The control of the pH is very important. If the pH is too high the glutaraldehyde will polymerize and the support will not react with the enzyme.
2. The suspension color is an indicator of the state of the glutaraldehyde. If the suspension is brownish in color the support cannot be used because glutaraldehyde reactivity is compromised.

3. The low-ionic strength of the buffer promotes the adsorption between the protein and the support.
4. The additional incubation time allows for the cross-linking.
5. The low-ionic strength of the buffer promotes the adsorption of the enzyme on the support and the covalently react with the support.
6. This experiment allows for the evaluation of the protein and the support.

#### References

1. Zhou, Q. Z. K. and Chen, L. (2004) Immobilization of the enzyme surface by glutaraldehyde. *J. Membr. Sci.* **231**, 1-10.
2. Magnan, E., Catarino, I., and Belleville, M. P. (2004) Immobilization of the enzyme and stability. *J. Membr. Sci.* **231**, 1-10.
3. Seyhan, T. S. and Alptekin, S. (2004) Immobilization of the enzyme onto magnesium silicate. *J. Membr. Sci.* **231**, 1-10.
4. Burteau, N., Burton, S., and Burton, S. (2004) Immobilization of penicillinase. *J. Membr. Sci.* **231**, 1-10.
5. Van Aken, B. P., Henry, I., and Henry, I. (2004) Immobilization of manganese peroxidase. *Biotechnol. Lett.* **8**, 641-646.
6. Dos Reis-Costa, L. S., and T.J.C. (2003) Immobilization of the enzyme. *Prot. Pept. Lett.* **10**, 619-624.
7. Barros, R. M., Extremina, C., and Malcata, F. X. (2003) Immobilization of the enzyme onto highly activated supports. *J. Membr. Sci.* **231**, 1-10.
8. Lamas, E. M., Barros, R. M., and Barros, R. M. (2004) Immobilization of whey proteins by protease. *J. Membr. Sci.* **231**, 1-10.
9. D'Souza, S. F. and Kubal, J. (2004) Immobilization of glucoamylase. *J. Biochem. Eng. J.* **17**, 85-90.
10. Hwang, S., Lee, K., and Park, S. (2004) Immobilization of *Stearothermophilus* L1 lipase. *Biochem. Eng. J.* **17**, 85-90.
11. Fernández-Lafuente, R., and Fernández-Lafuente, R. (2004) Immobilization of the enzyme onto activated supports containing immobilization via the carboxyl groups. *J. Membr. Sci.* **231**, 1-10.
12. Mateo, C., Abian, O., and Fernández-Lafuente, R. (2004) Immobilization of the enzyme onto supports polyethyleneimine. *J. Membr. Sci.* **231**, 1-10.

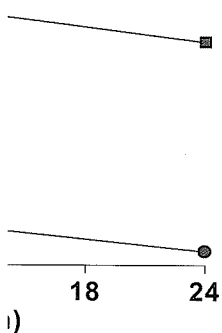


Figure 1. Effect of temperature on the thermal stability of DAAO. A; squares, derivatives adsorbed onto glutaraldehyde solution. The inactivation of DAAO in 10 mM potassium phosphate

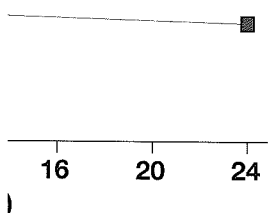


Figure 2. Effect of temperature on the thermal stability of the GA. A; squares, derivatives adsorbed onto glutaraldehyde solution. The inactivation of GA in 10 mM potassium phosphate

At a pH is too high the glutaraldehyde reacts with the enzyme. The inactive state of the glutaraldehyde. If the pH cannot be used because glutaraldehyde

3. The low-ionic strength of the immobilization buffer is necessary for the ionic adsorption between the protein and the support.
4. The additional incubation at 25°C is necessary to achieve a higher degree of cross-linking.
5. The low-ionic strength of the immobilization buffer permits the first ionic adsorption of the enzyme on the support. After this adsorption, the glutaraldehyde can covalently react with the primary amino groups of the protein, leaving the enzyme covalently attached to the support.
6. This experiment allows for the evaluation of the covalent attachment between the protein and the support.

## References

1. Zhou, Q. Z. K. and Chen, X.D. (2001) Immobilization of  $\beta$ -galactosidase on graphite surface by glutaraldehyde. *J. Food Eng.* **48**, 69–74.
2. Magnan, E., Catarino, I., Paolucci-Jeanjean, D., Preziosi-Belloy, L., and Belleville, M. P. (2004) Immobilization of lipase on a ceramic membrane: activity and stability. *J. Memb. Sci.* **241**, 161–166.
3. Seyhan, T. S. and Alptekin, O. (2004) Immobilization and kinetics of catalase onto magnesium silicate. *Process Biochem.* **39**, 2149–2155.
4. Burteau, N., Burton, S., and Crichton, R. R. (1989) Stabilisation and immobilisation of penicillin amidase. *FEBS Lett.* **258**, 185–189.
5. Van Aken, B. P., Henry, L., Spiros, N., and Agathos, N. (2000) Co-immobilization of manganese peroxidase from *Phlebia radiata* on porous silica beads. *Biotechnol. Lett.* **8**, 641–646.
6. Dos Reis-Costa, L. S., Andreimar M., França, S. C., Trevisan, H. C., and Roberts, T.J.C. (2003) Immobilization of lipases and assay in continuous fixed bed reactor. *Prot. Pept. Lett.* **10**, 619–628.
7. Barros, R. M., Extremina C., Gonçalves, I. C., Braga, B. O., Balcão, V. M., and Malcata, F. X. (2003) Hydrolysis of  $\alpha$ -lactalbumin by cardosin A immobilized on highly activated supports. *Enzyme Microb. Technol.* **7**, 908–916.
8. Lamas, E. M., Barros, R. M., Balcão, V. M., and Malcata, F. X. (2001) Hydrolysis of whey proteins by proteases extracted from *Cynara cardunculus* and immobilized onto highly activated supports. *Enzyme Microb. Technol.* **28**, 642–652.
9. D'Souza, S. F. and Kubal, B.S. (2002) A cloth strip bioreactor with immobilized glucoamylase. *J. Biochem. Biophys. Meth.* **51**, 151–159.
10. Hwang, S., Lee, K., Park, J., et al. (2004) Stability analysis of *Bacillus stearothermophilus* L1 lipase immobilized on surface-modified silica gels. *Biochem. Eng. J.* **17**, 85–90.
11. Fernández-Lafuente, R., Rosell, C. M., Rodriguez, V., et al. (1993) Preparation of activated supports containing low pK amino groups. A new tool for protein immobilization via the carboxyl coupling method. *Enzyme Microb. Technol.* **15**, 546–550.
12. Mateo, C., Abian, O., Fernández-Lafuente, R., and Guisán, J. M. (2000) Reversible enzyme immobilization via a very strong and non-distorting adsorption on supports polyethyleneimine composites. *Biotechnol. Bioeng.* **68**, 98–105.

